

## Hoof Prep

1. Use nitrile or latex gloves while prepping the hoof. Dirt and oil from your hands can contaminate the hoof and compromise the adhesive bond.
2. Trim the horse's hoof in preparation for application.
3. Use a wire brush on the hoof wall, sole and frog to remove all dirt and debris.
4. Place the Flip Flop on the horse's hoof, mark on the Flip Flop where the rear will be trimmed.
5. Remove and trim the length of the Flip Flop, if needed.
6. Clean the dorsal vertical wall of the hoof with a hoof buffer or wire brush.
7. Use the edge of a rasp to rough the wall area of the hoof that will have contact with the cuff.
8. Use a heat gun or torch to dry the hoof wall. Do not skip this step. Wire brush the hoof to remove dust.
9. Heat gun or torch the hoof wall a second time. Wire brush the hoof to remove all remaining dust.



## Flip Flop Handling

Keep Flip Flop clean and away from dust and debris prior to use. Do not handle the Flip Flop with your bare hands: use clean nitrile or latex gloves. Dirt and oil from your hands can contaminate clean Flip Flops and compromise the adhesive bond.

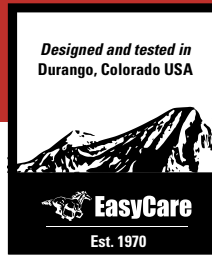
## Gluing

1. Start with a new Vettec Adhere cartridge.
2. Insert glue into a Vettec gun. Open the tube of Adhere at the marker line cutting perpendicular to the cartridge.
3. Purge a small amount of material until both sides flow at the same rate.
4. Apply a mixing tip but do not squeeze any material through until you are ready to apply Adhere to the Flip Flop.
5. Purge the first inch of the material that comes out of the mixing tip. Look for a shiny black consistency. If the glue is grainy or pale purple and opaque, discard. If the Adhere is past expiration or has been exposed to temperature extremes, do not use. Start with a fresh cartridge.



6. Apply a generous layer of Adhere to the vertical wall of the cuff. Leave a small gap above the base of the Flip Flop to ensure no glue gets under the sole.
7. Slide the Flip Flop onto the hoof. Once the Flip Flop is positioned, set the foot down toe first. Pick up the opposite leg and hold it up for 90 seconds or until the Adhere becomes tacky.
8. Finally, apply a bead of Adhere around the top of the cuff.
9. Keep the horse standing quietly for 5 minutes.





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## Finishing

1. Let the glue set for at least 15 minutes.
2. Blend and smooth the glue on the cuff with a hoof buffer or rasp. Do not sand down the sides of the cuff where it attaches to the base of the Flip Flop.
3. Apply Super Glue to the hoof wall below the hairline if desired.



## Pour in Pad (Optional)

1. Once the Adhere is set and cuff is cleaned up, a pour in pad may be added.
2. We recommend Vettec Equipak Soft, Glue-U Silicones or Glue-U Urethane Fast.
3. Pick up the foot and pull the heel of the Flip Flop away from the hoof. Fill with desired packing material to the midpoint of the sole.
4. Hold the foot up and allow the packing material to set. The time until weight bearing depends on packing material.
5. Allow excess material to escape by setting the foot down while it is still somewhat soft.
6. Keep the horse standing quietly until the packing has set completely.



## Removal

1. To remove the Flip Flop, cut the base from the cuff using a hoof knife or vibrating cutting tool. Once the base is removed, carefully peel away the cuff from the hoof wall.

## How to Measure

2. After a fresh trim, measure the width of the hoof across the sole at the widest point.
3. Compare your measurement with the size chart below.



## Easyboot Flip Flop

### Size Chart

Size	Width in mm	Length in mm
1	112-115mm	Trim to size
1.5	116-119mm	Trim to size
2	120-123mm	Trim to size
2.5	124-127mm	Trim to size

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